

Description of window mosquito screen assembly

1). From the dimension of the mosquito screen, subtract the values specified in the subtraction tables and cut the frame profile to the required size after subtracting constant values.

A) first, cut two length profiles, then two width profiles, the profile should be adjusted to the given system (double-planar profile, single-planar profile)

B) description of the frame along its width i.e. (width x height - contracting party - quantity)

2). Assembly of window mosquito screens

A) mark the placement of the PVC blocks to fix the rotating grip, insert the PVC block with the use of S-104 tool (pusher)

B) mount the PVC-S-140 corner on length profiles according to the profile colour

C) drill openings in places that were marked on the width profile and height profile in S-102 drilling guide according to your marking (double-planar profile, single-planar profile)

D) assemble the mosquito screen

3). Fitting of PVC screens into mosquito screens

A) place the PVC screen on the frame (the size of PVC S-180 screen should be larger by 5 cm on each side from the assembled frame)

B) press the PVC S-160 gasket with the use of S-103 tool for gasket pressing

C) attach the S-170 PVC grip in the middle of the bottom width of the frame

D) mount the S-175 interlocking clamp at a height of 5 cm from the place of cutting, under the screen in the slot of the window profile before the gasket is clamped, it secures the gasket from moving as a result of external temperatures, then cut the PVC screen in the mosquito screen (excess of the screen after stretching it)

4). Assembly of rotating grips

A) attach the rotating grip (1-25 mm) in the places where holes were drilled

B) adjust the rotating grip on the frame so that it would be possible to rotate it without using any force and in such a way so that it would not fall on its own